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D412-698-041
Job Sheet 191839



Part No: D412-698-041

Job Qty: 1 pcs

Part Name: Hinge Panel Automatic Door Opener LH OEM Aluminum Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 4/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 14311

Note: IIN-D412-698 REV.G IPP REV:A 11.08.18 new issue DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/11/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	APR 24 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S181729

Part: D412-698-041

Job No: 191839

Serial No/Batch: S181729

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 5 of 5 FAI STC SR014461

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	4/11/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	DAS 46 MAY 16 2019
130 Packaging 3-1 - Stock - B4B	1 pcs	4/11/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS 46 MAY 16 2019
					Packaging 3 - 2 - B4B	DAS 46 MAY 16 2019
					Packaging 3 - 3 - B4B	9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS 21 MAY 16 2019
135 DC - 1 - B4B	1 pcs	4/11/19	0.00 0.00		DC - 1 - B4B	DAS 21 MAY 16 2019
					DC - 2 - B4B	9-89
140 QC 21 - FG	1 pcs	4/11/19	0.00 0.00		QC 21 - FG - 21	MAY 16 2019
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21 9-89
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - (Identify as per dwg & Stock Location:_____)						
135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-041 CHG001						
140 - (QC21- Final Inspection - Work Order Release)						

009750

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-21	Door Prop	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099364
D3622-1	Ball Stud	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160961
D4330-041	Airframe Bracket Assembly, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5179302
D4330-3	Door Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5083567
MS21042L5	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5149145
NAS1149D0563J	Washer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5117648

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3552-21	1	7	0
	D3622-1	1	21	0
	D4330-041	1	0	0
	D4330-3	1	2	0
	MS21042L5	1	749	0
	NAS1149D0563J	1	1,568	0

Part Specifications

Specifications could not be found.

Plex 3/11/19 9:46 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					